

Jointing Guidelines.

CPSA corrugated structured wall polyethylene pipes incorporate an advanced spigot and socket elastomeric joint, designed to meet the performance requirements of AS/NZS 5065.

Pipes are designed with standard elastomer (EPDM or SBR) gasket/s for simple and effective jointing.

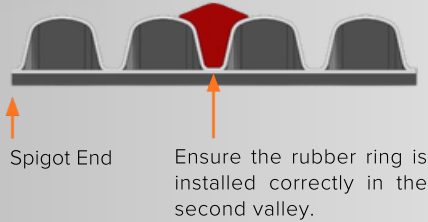
Step 1.

Insert seal into the correct valley/s as shown and are clean prior to jointing.

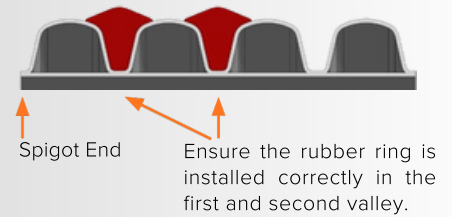


Rubber Ring

Sizes: DN225 to DN600, DN900



Sizes: DN750, DN1050

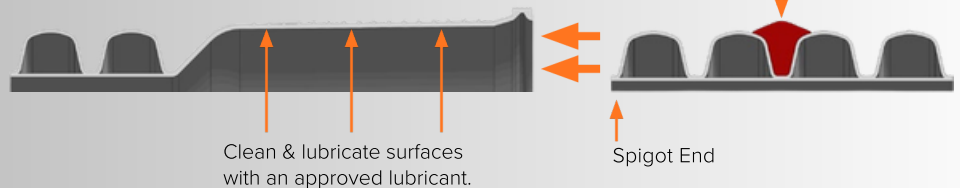


Step 2.

Once seals and jointing areas are clean, apply approved lubrication to the outside of the seal and inside socket area.

Insert spigot end of the pipe into the pipe socket.

Clean & lubricate seal surface with an approved lubricant.



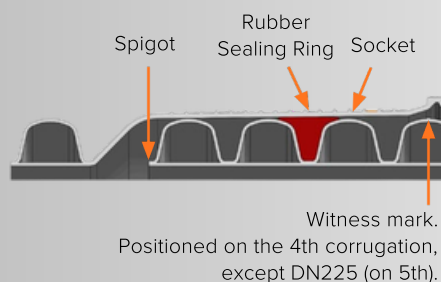
Step 3.

Ensure pipe spigot is aligned square to the socket during spigot insertion, whilst applying constant force.

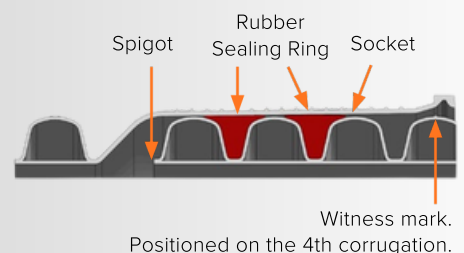


The witness mark is moulded on the pipe corrugation. The witness mark may sit slightly into the socket after installation.

Sizes: DN225 to DN600, DN900



Sizes: DN750, DN1050



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